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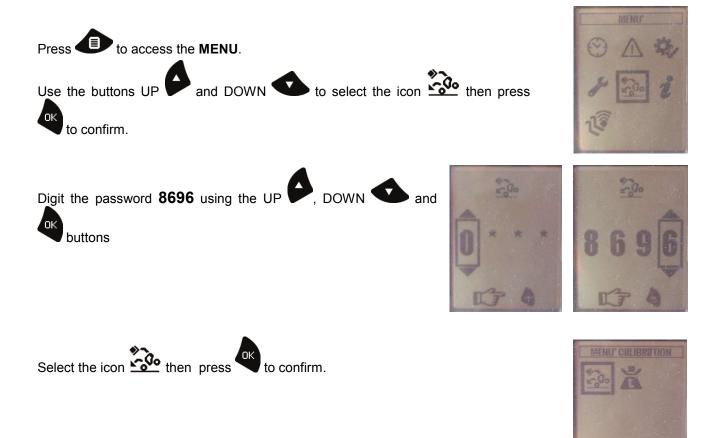
SARL CALIBRATION: machine <u>without</u> stabilizers



(ALGA MATRIX EVO cluster)

Start the diesel engine.

The machine must have the **fork** mode active.



You have accessed the **SARL MENU** so the calibration procedure can start.



1.

MACHINE MUST BE ON A FLAT GROUND, NOT BRAKED, WITH NO LOAD ON FORKS, AND WITH STRAIGHT FORWARD WHEELS.

Referring to the machine load chart, get a load of known weight (we suggest a load of about 50% of maximum machine lifting capacity): the load will be used during the calibration.

2.

If the machine is cold, we suggest to use it a few minutes in order to warm up the gear oil, especially if a new load cell has been fitted or the same one has been repositioned. Check the details on the load cell replacing procedure.



4.

With no load on forks, retract the boom and lift it up

Press OK •: the first key point calibration has been confirmed.

5.

Lift the load previously prepared to no more than 20 cm off the ground.

Boom out till the movement should stop (refer to the relevant <u>capacity</u> <u>diagram of the machine</u>)

Wait a few seconds till boom oscillation stops then press OK To confirm the second key point calibration.

6.

The SARL will be in alarm overload. Retract the boom to stop the alarm mode.

Shut off the engine.

Check the anti-tipping system: make sure that it works properly











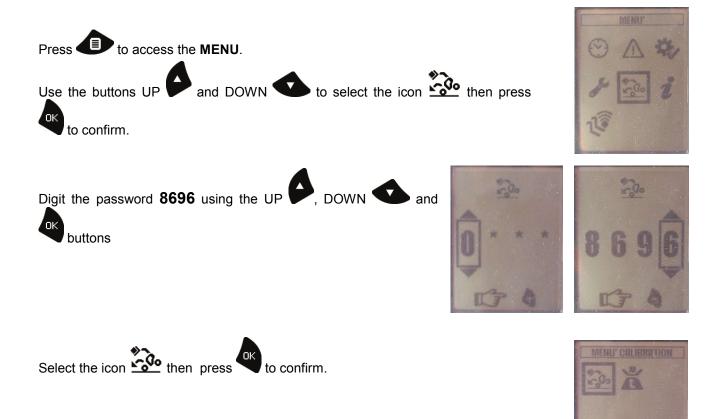
SARL CALIBRATION: machine <u>with</u> stabilizers



(ALGA MATRIX EVO cluster)

Start the diesel engine.

The machine must have the **fork** mode active.



You have accessed the **SARL MENU** so the calibration procedure can start.



7.

MACHINE MUST BE ON A FLAT GROUND, NOT BRAKED, WITH NO LOAD ON FORKS, AND WITH STRAIGHT FORWARD WHEELS.

Referring to the machine load chart, get a load of known weight (we suggest a load of about 50% of maximum machine lifting capacity): the load will be used during the calibration.

8.

If the machine is cold, we suggest to use it a few minutes in order to warm up the gear oil, especially if a new load cell has been fitted or the same one has been repositioned. Check the details on the load cell replacing procedure.

9. Select YES then press to confirm.

10.

With no load on forks, retract the boom and lift it up

Press OK T: the first key point calibration has been confirmed.

11.

Lower the boom.

Lift the load previously prepared to no more than 20 cm off the ground.

Boom out till the movement should stop (refer to the relevant <u>capacity</u> <u>diagram of the machine</u>)

Wait a few seconds till boom oscillation stops then press OK 💙 to confirm the second key point calibration.









12.

Put the load down.

Lower the stabilizers.

With no load on forks, retract the boom and lift it up

Press OK T: the third key point calibration has been confirmed.

13.

Lower the boom.

Lift the load previously prepared to no more than 20 cm off the ground.

Boom out till the movement should stop (refer to the relevant <u>capacity</u> <u>diagram of the machine</u>)

Wait a few seconds till boom oscillation stops then press OK to confirm the fourth key point calibration.

14.

The SARL will be in alarm overload. Retract the boom to stop the alarm mode.

Shut off the engine.

Check the anti-tipping system: make sure that it works properly



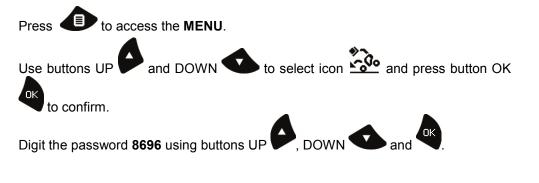






O BOOM ANGLE and LENGTH SENSOR CALIBRATION: machine with Matrix EVO cluster

Start the diesel engine.



You have accessed the SAR MENU: calibration procedure can start.

Select icon and press OK to confirm.

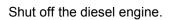


MACHINE SHOULD BE ON A FLAT GROUND, NOT BRAKED AND WITH NO LOAD ON FORKS

2. Retract the boom.

3. Position the boom to 0° .

4. Press OK to confirm the first key point.









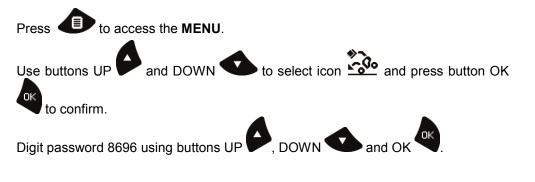


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PLANARITY SENSOR CALIBRATION: machine with Matrix EVO cluster

Start the diesel engine.



You have accessed the SAR MENU: calibration procedure can start.

Select icon icon icon and press OK to confirm.

1.

MACHINE MUST BE ON A HORIZONTAL PLANE, NOT BRAKED AND WITH NO LOAD ON FORKS. Boom fully in and down.

2.

Check the tires pressure. All tires must have the correct inflate pressure.

3.

Make sure that the machine is perfectly horizontal on tires.



Press OK $\stackrel{\text{OK}}{\frown}$ to confirm the second key point.

Shut off the diesel engine.





